



"Our Core Competency Is Fiberglass"

Invoice

DATE	5/8/2017
INVOICE#	3372A

Lauderdale Marine Center
2001 SW 20th Street
Bay 120 / Suite 234-235
Ft. Lauderdale FL 33315
Phone: 954-533-3245
Fax: 954-368-2177



BILL TO
Mr. Larry Visoski. 3800 Southern Blvd Ste. 204 West Palm Beach, Fl 33406.

Project	Terms
Additional work March 17	50%, 25% and 25%

QTY	DESCRIPTION	RATE	AMOUNT
	<p>ADDITIONAL VESSEL IMPROVEMENTS AS PER OWNERS DIRECTIVES: MARCH 2017:</p> <p>1- SCAFFOLD Provide and erect scaffold to encompass entire vessel, provide and install walk boards sections of ply wood as needed to reach side and foredeck areas, cover structure with plastic heat shrink wrap and high strength tape to protect work from weather during improvements, heat to make taught with propane torch.. Remove protective plastic, walk boards and scaffolding, dispose of all waste materials appropriately. Labor & materials: @ DISCOUNTED RATE DUE TO VALUED CUSTOMER STATUS (\$3800)</p> <p>2- TOE RAIL IMPROVEMENTS. Raise port and starboard side deck toe rails 3" for added safety as per owners directives: Protect entire super structure with plastic visqueen secured with a combination of 1" & 2" 3M low adhesive residue tape. Protect port and starboard stainless steel hand rails with a combination of 1" & 2" 3M low adhesive residue tape. Protect entire inflatable pontoons, side decks and foredeck with a combination of plastic Cover Guard, shrink wrap plastic and masking paper secured with a combination of 1" & 2" 3M low adhesive residue and high strength tapes. Remove sections of synthetic deck with extreme care due to weathered condition of material, clean sections and decks free of bedding compound. Custom fabricate new taller sections of toe rails with synthetic 8lb density foam, grind existing surfaces and laminate new in to place. Grind new laminate fare and to shape, apply several layers of two part epoxy fairing and sand to shape.</p>	2,800.00	2,800.00



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	<p>Sand immediate surrounding surfaces, apply 545 two part epoxy primer. Remove and replace protective materials adjacent to new toe rail sections. Sand epoxy primer and immediate surrounding surfaces and apply color matching Awlgrip Awlcraft 2000 premium top coat paint. Light sand and buff new and existing paint to blend in areas. Remove protective materials and dispose of all waste appropriately. Protect new paint work with masking paper and secure 1" & 2" 3M low adhesive residue tape. Sand deck sections to generate good bonding profile. Bond sections of synthetic deck strips and clean areas free of excess bedding material with solvent and rags. LABOR and MATERIALS:</p> <p>3- CUSTOM FABRICATE FIBERGLASS IMPERMEABLE INTERIOR COCKPIT OVERHEAD PANELS: Custom fabricate pre-finished fiberglass panels of appropriate size on polished and waxed lay up table. Make door skin templates with hot glue gun and overlay on sections of 1/4" ply wood sheets. Cut ply wood panels to shape and size, sand edges free of sharp corners and present individually to confirm appropriate fit. Alter securing blocks on deck head by both grinding and laminating to create appropriate profile. Use tested ply wood panels as templates and mark fiberglass panel for cutting. Cut fiberglass panel to create deck head sections with diamond wheel, grind all edges free of sharp corners and radiuses. Drill securing apertures and present new fiberglass panels in to correct locations with stainless steel securing screws and decorative screw "caps", alter panels as found to be necessary. Remove panels, sand, prime and paint.</p>	14,479.00	14,479.00



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	Final install panels with hardware. LABOR and MATERIALS:	6,900.00	6,900.00
	4- CUSTOM FABRICATE COCKPIT SKYLIGHT HATCH COMBING TO REPLACE EXISTING CRACKED AND BRITTLE UNIT: Generate drawing true to scale. Fabricate mold with melamine board and clay. Fabricate new custom combing and remove from mold. Prime and paint new combing. Install combing with medium duty bedding compound and stainless steel securing hardware. Labor & materials:	1,600.00	1,600.00
	5- MIDDLE COCKPIT SEAT ALTERATIONS. Tilt athwart mid cabin Bench seat and raise it to 22" as per owners directive by removing seat, fabricating new fiberglass rear and sides to elevate seat, prime, paint and install. LABOR and MATERIALS:	2,200.00	2,200.00
	6- STERN SWIM BOARDING LADDER. Source and install retractable stainless steel boarding / swim ladder as per owners directive.		
	7- CUSTOM STAINLESS STEEL HANDRAILS & STERN GUARD RAILS: A-) Custom fabricate, polish and install two 5 foot long side hand rail on port and starboard areas inside cabin below windows.		
2	Labor & materials: B-) Custom fabricate, polish and install stainless steel hand rail on copilot helm station.	600.00	1,200.00
1	Labor & materials:	400.00	400.00



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4	C-) Custom fabricate, polish and install stainless steel hand rails for dive / swim ladder to assist with boarding the vessel. Labor & materials:	300.00	1,200.00
3	D-) Custom fabricate, polish and install 3 deck head mounted hand rails in cabin. Labor & materials:	400.00	1,200.00
1	E-) Custom fabricate, polish and install twin heavy gauge rails behind aft bench seat. Labor & materials:	1,400.00	1,400.00
	8- REPLACE HELM STATION STEERING WHEEL FOR CUSTOM APPROVED BY VESSEL OWNER. Research availability of different options of heavier gauge steering wheels. Source and install steering wheel as per owners directive.		
	9- AFT TRANSOM SEAT BACK REST Custom fabricate, raise, and enlarge raised aft seat back rest, apply epoxy fairing, prime and paint to match vessel color and install. LABOR and MATERIALS:	1,600.00	1,600.00
	10- PORT AND STARBOARD AMIDSHIPS BOARDING LADDERS: Fabricate openings on port and starboard boarding side openings to accommodate retractable stainless steel boarding ladders to fit under LABOR and MATERIALS:	3,200.00	3,200.00
	11- SAND< FARE< PRIME AND PAINT ENTIRE INTERIOR COCKPIT: Protect sensitive areas including but not limited to helm station, forward cabin areas with a combination of plastic visqueen and masking paper secure with 1" and 2" 3M low adhesive residue tape. Thoroughly sand all surfaces and clean free of dust with vacuum, compressed air, solvent and two rag method. Apply Awlgrip Awlfair two part epoxy fairing and sand fare and to shape.		



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	<p>Thoroughly sand all surfaces and clean free of dust with vacuum, compressed air, solvent and two rag method. Apply Awlgrip 545 epoxy primer and sand. Thoroughly sand all surfaces and clean free of dust with vacuum, compressed air, solvent and two rag method. Remove and replace protective materials. Apply Awlgrip Awlcraft 2000 Snow white. Remove protective materials and dispose of all waste appropriately. LABOR and MATERIALS:</p> <p>11- REPAIR REDUNDANT AFT DECK BULLWORKS CUSHION MOUNT HOLES: Protect immediate surrounding surfaces with 1.5 mil plastic visqueen and 24" masking paper secured with 3M 2" low adhesive residue tape. Counter sink openings with die grinder, clean free of dust with compressed air, solvent and two rag method. Treat surfaces with one heavy coat of resin and allow to gel. Apply pre-made milled fiber structural paste. Grind paste and apply two layers of 1.5 ounce laminate with premium Vinyl Ester resin. Sand new laminate fare and to shape, clean free of dust with compressed air, solvent and two rag method. Apply Awlfair two part epoxy fairing and sand fare and to shape. Clean free of dust with compressed air, solvent and two rag method. Apply Awlgrip 545 two part epoxy primer, sand and clean. Replace protective materials and apply Awlcraft 2000 premium top coat. Sand and buff adjacent surfaces to blend in repairs, remove protective materials and dispose of waste appropriately.</p>	4,500.00	4,500.00



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	<p>12- INCORPORATE HIGH DENSITY SYNTHETIC FOAM STRIPS FOR SECURING OF STAINLESS HAND RAILS: Grind entire lengths on port and starboard sides of cockpit below window frames. Clean free of dust with compressed air, solvent and two rag method. Cut to size and shape medium density foam, sand and bond with pre-made structural paste. Laminate foam to cockpit sides and apply peel ply to ensure smooth cure of new laminate. Sand fare and to shape new support strips and apply Awlgrip Awlfair two part epoxy fairing. Sand new fairing fare and to shape, clean free of dust with compressed air, solvent and two rag method.</p> <p>13- FABRICATE FIBERGLASS HELM STATION WIRING COVERS ON PORT AND STARBOARD COCKPIT CORNERS.: Generate drawings with dimensions. Fabricate fiberglass covers to accommodate wiring, install prime and paint.</p> <p>Provide artist renderings of new locations of additional stainless steel hand rails. Provide artist renderings of cockpit deck head panels.</p> <p>Store vessel in exterior yard space.</p> <p>Prime and paint generator compartment.</p> <p>Generate digital photography links and forward.</p> <p>Thoroughly wash down entire vessel and clean interior free of residual dust. Payment by wire transfer made on 5/10/2017 THANK YOU APPLIED TO CUSTOM STAINLESS STEEL WORK.</p>		0.00
			-3,100.00

Subtotal	\$39,579.00
Sales Tax (0.00)	\$0.00
Payments/Credits	\$0.00
Balance Due	\$39,579.00

