

Summit Aviation, Inc.

Invoice

Summit Aviation, Inc.
4200 Summit Bridge Road
Middletown, Delaware 19709

March 08, 2012

Telephone [REDACTED]

Bill To: GREENWICH AEROGROUP BRAZIL LEASING
c/o GERALD GOGUEN
4200 SUMMIT BRIDGE ROAD
MIDDLETOWN, Delaware 19709

Invoice Number:
Account Code: CSAGREE6420
P.O. Number:
Job Number:

Payment Type: On Account **Payment Terms:** Net 30
Exchange Rate: 1.000000 USD

Invoice Date:

INVOICE SUMMARY FOR WORK ORDER NUMBER: MR2075

Registration Number: N162AD

	Time & Materials	Flat Rate	Total
Labor:	0.00 USD	13,175.00 USD	13,175.00 USD
Parts:	0.00 USD	2,261.00 USD	2,261.00 USD
Services:	0.00 USD	751.45 USD	751.45 USD
Total:	0.00 USD	16,187.45 USD	16,187.45 USD
Subtotal:			16,187.45 USD
Total:			16,187.45 USD

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WO #: MR2075

Invoice Number:

Item: 1. Structures

Part/Model #: S76C+

Team Leader:

Item Serial Number:

Time & Materials 16,187.45 USD

Registration Number: N162AD

Aircraft Serial Number: 760472

Discrepancy: 1.1. Corrosion and Stringer repair at Station 322-344

Resolution: Repair of corrosion inside tailcone of N162AD S/N760472.

Removed left side skin panel P/N 76080-20048-101 and lower skin panel P/N 76080-20048-107 to gain access for corrosion removal and repair.

Corrosion found on aft canted bulkhead at lower end below wire bundles.

Removed paint from area and mechanically removed corrosion using 320 grit sandpaper IAW SA 4047-76-8 Chapter 51-00-00 Paragraph 2C pages 203-204. Inspection after clean-up indicated repair did not exceed minor damage limits IAW Sikorsky Corrosion Control Manual SA 4047-76-8, Chapter 51-00-00, Paragraph 1-B-1-a-3

Corrosion found on former at station 439 at lower web.

Removed paint from area and mechanically removed corrosion using 320 grit sandpaper IAW SA 4047-76-8 Chapter 51-00-00 Paragraph 2C pages 203-204. Inspection after clean-up indicated repair did not exceed minor damage limits IAW Sikorsky Corrosion Control Manual SA 4047-76-8, Chapter 51-00-00, Paragraph 1-B-1-a-3

Corrosion found on Stringers 19, 20, 15 14, 13, 12, 11, 10, 9, 7, and 5 along skin attach point and on web.

Removed paint from area, removed numerous rivets in stringer webs, and mechanically removed corrosion using 320 grit sandpaper IAW SA 4047-76-8 Chapter 51-00-00 Paragraph 2C pages 203-204. Inspection after clean-up indicated repair did not exceed minor damage limits IAW Sikorsky Corrosion Control Manual SA 4047-76-8, Chapter 51-00-00, Paragraph 1-B-1-a-3

Alodined treated areas using alodine 1201 and applied epoxy primer to inside area of tailcone prior to reinstalling skin panels. Reinstalled skin panels using PR-1440-B-2 sealant and specified hardware called out in CSN 76-220A.

Repair of # 6 Stringer at Station 439 on N162AD S/N760472

Removed left side antenna. Removed rivets from aft section of Stringer # 6. Fabricated stringer section from .040 7075-0 aluminum and splice from .050 2024-T3 aluminum IAW Sikorsky Structural Repair Manual 4047-76-12 Chapter 53-10-04 Paragraph 2-C pages 213-216.

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