



Item: **2 Engine**

Team Manager: **Sean Brown**  
 Customer Coordinator: **Benny Rios**

Part/Model #:  
 S/N:  
 TSN/TSO: **8967.4**  
 CSN/CSO: **4129**  
 Aircraft Time:

Discrepancy: **2.1 Assist Rolls Royce with LH fan clocking 180, to include fan trim balance test#9**

Resolution: **Repositioned the No. 1 engine fan blades approximately 180 degrees from original position as required. Work performed IAW TAY -611-8 MM 72-31-12. REF Items 2.2 thru 2.25 for actual work performed and present location of each blade. Performed Rolls Royce Test No. 9 Trim Balance of the No. 1 engine LP Compressor Fan Blades IAW RR Tay-611-8 EMM 71-00-00-700-012-B02. Added balance weights as required. 9.5g at Pos. 7, 9.5g at Pos. 10, 9.5g at Pos12. REF Trim Balance sheet provided by Rolls Royce.**

	Billing Method		Hours	Rate	Total
Labor USD:	Time and Material	ST	58.34	@ \$127.00	\$7,409.18
Labor USD:	Time and Material	OT	22.37	@ \$127.00	\$2,840.99
<b>Total USD:</b>					<b>\$10,250.17</b>

- Step: 2.1.1 Completed** Repositioned the No. 1 engine fan blades approximately 180 degrees as required. Work performed IAW TAY -611-8 MM 72-31-12. REF Items 2.2 thru 2.25 for actual work performed.
- Step: 2.1.2 Completed** Performed Rolls Royce Test No. 9 Trim Balance of the No. 1 engine LP Compressor Fan Blades IAW RR Tay-611-8 EMM 71-00-00-700-012-B02. Added balance weights as required. 9.5g at Pos. 7, 9.5g at Pos. 10, 9.5g at Pos12. REF Trim Balance sheet provided by Rolls Royce.

Item: **3 Engine**

Team Manager: **Sean Brown**  
 Customer Coordinator: **Benny Rios**

Part/Model #:  
 S/N:  
 TSN/TSO:  
 CSN/CSO:  
 Aircraft Time:

Discrepancy: **3.1 R/H engine - While removing #10 fan ring bolt, found threaded insert threads damaged.**

**Removed threaded insert and bolt per Rolls Royce rep. Parts ordered under item 2.1.**

Resolution: **Removed bad nut P/N AS27870 and installed a NEW nut P/N AS27870 IAW RR Tay-611-8 EMM 70-42-09**

	Billing Method		Hours	Rate	Total
Labor USD:	Time and Material	ST	2.50	@ \$127.00	\$317.50
Parts USD:	Time and Material				\$354.72
<b>Total USD:</b>					<b>\$672.22</b>

Parts:

Ref. No.	Part number:	Description	Quantity	Sell price USD	Extended USD
3.1 #1	AS27870	NUT	3	\$83.84	\$251.52
3.1 #2	AS21125	BOLT	3	\$34.40	\$103.20

**For detail description of the work complied with see the Work Order Detail report.**

Unless otherwise indicated, all financial values listed in this document are in US Dollars (USD).

Discrepancy: 3.2 With Assistance from Rolls Royce perform fan dynamic trim balance test#9

Resolution: Complied wth Rolls Royce Dynamic Trim Balance test #9. Please see Rolls Royce Form TI-611-8 for details. All work In accordance with RRTAY611-8EMM 71-00-00-700-013-B02TEST No-9

	Billing Method		Hours		Rate	Total
Labor USD:	Time and Material	ST	23.92	@	\$127.00	\$3,037.84
Labor USD:	Time and Material	OT	4.90	@	\$127.00	\$622.30
<b>Total USD:</b>						<b>\$3,660.14</b>

Communications concerning disputed debts, including a check or other instrument tendered as full satisfaction of a debt, must be forwarded to:

Gulfstream Aerospace  
 Attn: Credit Manager  
 M/S B-05  
 PO BOX 2206,  
 Savannah, GA 31402

**For detail description of the work complied with see the Work Order Detail report.**

Unless otherwise indicated, all financial values listed in this document are in US Dollars (USD).