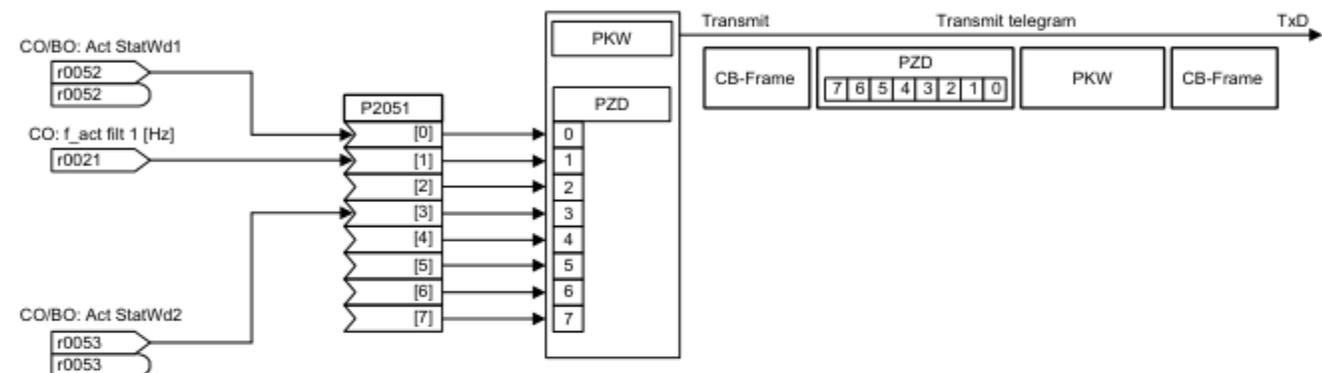
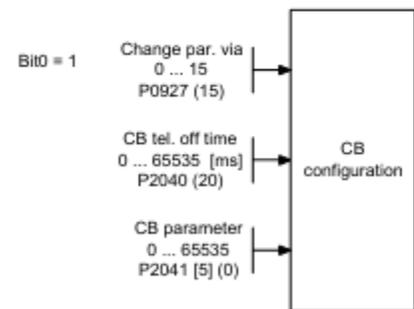


- Bit00 Drive ready
  - Bit01 Drive ready to run
  - Bit02 Drive running
  - Bit03 Drive fault active
  - Bit04 OFF2 active
  - Bit05 OFF3 active
  - Bit06 ON inhibit active
  - Bit07 Drive warning active
  - Bit08 Deviation setpoint / act. value
  - Bit09 PZD control
  - Bit10 Maximum frequency reached
  - Bit11 Warning: Motor current
  - Bit12 Motor holding brake active
  - Bit13 Motor overload
  - Bit14 Motor runs right
  - Bit15 Inverter overload
- 
- Bit00 DC brake active
  - Bit01 Act. freq. r0021 > P2167 (f\_off)
  - Bit02 Act. freq. r0021 > P1080 (f\_min)
  - Bit03 Act. current r0027 >= P2170
  - Bit04 Act. freq. r0021 >= P2155 (f\_1)
  - Bit05 Act. freq. r0021 < P2155 (f\_1)
  - Bit06 Act. freq. r0021 >= setpoint
  - Bit07 Act. Vdc r0026 < P2172
  - Bit08 Act. Vdc r0026 > P2172
  - Bit09 Ramping finished
  - Bit10 PID output r2294 == P2292 (PID\_min)
  - Bit11 PID output r2294 == P2291 (PID\_max)
  - Bit14 Download data set 0 from AOP
  - Bit15 Download data set 1 from AOP



**Note:**  
P2051[0] = 52  
P2051[1] = 21  
P2051[3] = 53  
are default settings



1	2	3	4	5	6	7	8
External Interfaces					2710_CBonCOM.vsd	Function diagram	
CB on COM link, Transmitting					16.01.2006 V2.1	MICROMASTER 440	
							- 2710 -